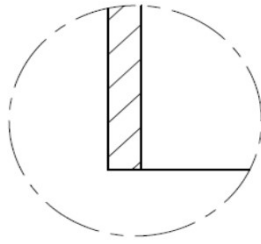
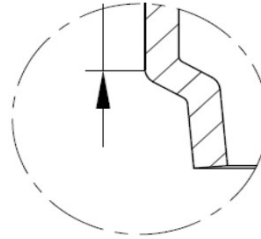


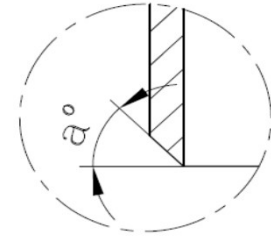
DETAY - A  
DETAIL - A



DETAY - B \*  
DETAIL - B



DETAY - C  
DETAIL - C



\*up to  $D \leq \phi 2000$  and  $t \leq 8$  mm

**ASME ELİPTİK 2:1**

$D = \text{max.} 5000$  mm

$R1 = 0,9 \times D$

$R2 = 0,17 \times D$

$t = \text{max.} 25$  mm

$\text{Mass} = (D_p^2 \times 0,785 \times 8/1000000) \times t$

\* $t$  = Ham Malzeme Kalınlığı - Raw material thickness

\* $D_p$  = Pul Çapı - Diameter of blank disc